

(N) line 20, after "device." insert --According to the invention, movable jaws act on the strand at right angles to the axis of the pressure cylinder.--;

(N) line 25, delete "should preferably be" and insert --are--.

IN THE CLAIMS:

Please cancel claims 1-11 and replace them with new claims 12-19 as follows:

--12. A battery terminal connecting cable (1) with a strand (2) consisting of numerous fine wires and a further section (4, 5) having a hole for a screw whereby on the further section (4, 5) the numerous fine wires are welded together, characterised in that the strand (2) is at least partly insulated and the further section (4, 5) is secured at the end of the strand (2) and has a contact piece to attach the strand to the battery terminal.

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13. The battery terminal connecting cable according to Claim 12, characterised in that the further section (4, 5) is welded at the end of the strand (2).

14. The battery terminal cable according Claim 12, characterised in that the further section (4, 5) has a contact piece (6, 7) to attach the strand (2) to the battery terminal.

15. The battery terminal connecting cable according to Claim 12, characterised in that the further section (4, 5) is made of copper.

16. The battery terminal connecting cable according to Claim 12, characterised in that the further section (4, 5) is configured so that its longitudinal extension (22) runs at an angle to the longitudinal axis (23) of the cable (1).

17. A method for the manufacture of a battery terminal connecting cable (1) according to Claim 12, in which a strand (2) consisting of numerous fine wires is welded by means of ultrasound, characterised in that the strand (2) is welded to a contact piece or with a contact piece (6, 7).

18. The method according to Claim 17, characterised in that the strand (2) is brought flat in contact with the contact piece (6, 7) and then welded with the contact piece (6, 7) under pressure.

19. A device for the manufacture of a battery terminal connecting cable (1) according to Claim 12, using a sonotrode (17), a strand feed device, a contact piece feed device and a pressure cylinder (18) arranged so that the strand (2) and the contact piece (7) can be pressed onto each other by this means,